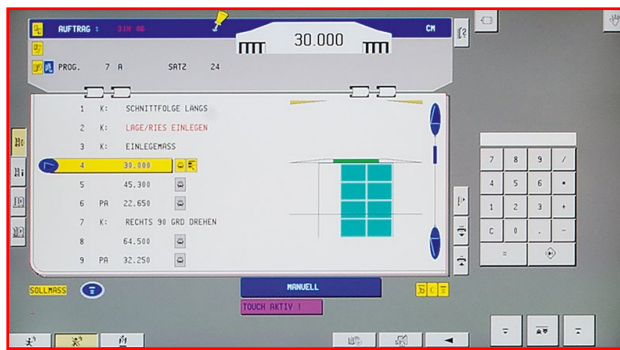


# High-Speed Cutter POLAR N 137 PLUS

the programmable all-round model  
with a capacitive 18.5" Touch-Screen display



## Description POLAR N 137 PLUS

This allrounder with 18.5" color display and touch-screen operation is suitable for all standard cutting jobs. It features automatic graphic programming to ensure a highly-automated process.

Examples of equipment: Graphic operator guidance, with various language packages. Change-over measurement system (metric, inch or shaku). Configurable user interface, OptiKnife knife changing system and many other features.

The High-Speed Cutter POLAR N 137 is mainly used in the medium-size range. Formats up to a diagonal of 1,370 mm can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The High-Speed Cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The High-Speed Cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make ready times thanks to intuitive cutting program generation via block programming or even CompuCut

- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system

## Technical data

Cutting width	1,370 mm   53.94 in
Feeding depth	1,450 mm   57.09 in
Loading height max.	165 mm   6.50 in
Safety clamp pressure	30 daN   66 lbs
Clamp pressure, min	150 daN   331 lbs
Clamp pressure, max	5,500 daN   12,125 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm   0.98 in
Smallest cut, automatically, with false plate	95 mm   3.74 in

Further technical data are available for download on our website.



Edition: 05.2019 \ Subject to technical alterations.

# High-Speed Cutter POLAR N 137 PRO HD

the programmable all-round model  
with a capacitive 18.5" Touch-Screen display



Edition: 05.2019 \ Subject to technical alterations.

## Description POLAR N 137 PRO HD

The programmable high performance model with a capacitive 21.5" Touch-Screen display and real image preview is ideal for high-end applications - thanks to job specific programmable parameter, label and distortion correction as well as an extended range of options.

The High-Speed Cutter POLAR N 137 is mainly used in the medium-size range. Formats up to a diagonal of 1,370 mm can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The High-Speed Cutter has extensive features in the standard equipment already which can increase the productivity up to 20%. The High-Speed Cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- High productivity by a great number of programmable additional functions
- Shortest make ready times thanks to intuitive cutting program generation via block programming or even Compucut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system

## Technical data

Cutting width	1,370 mm   53.94 in
Feeding depth	1,450 mm   57.09 in
Loading height max.	165 mm   6.50 in
Safety clamp pressure	30 daN   66 lbs
Clamp pressure, min	150 daN   331 lbs
Clamp pressure, max	5,500 daN   12,125 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	25 mm   0.98 in
Smallest cut, automatically, with false plate	95 mm   3.74 in

Further technical data are available for download on our website.

# High-Speed Cutter POLAR N 137 AT HD

with automatic trim removal  
and capacitive 21.5" Touch-Screen display



## Description POLAR N 137 AT HD

Our model N 137 AT HD is the most-efficient model of this type of high-speed cutter featuring automatic waste disposal during the cutting process.

The High-Speed Cutter POLAR N 137 is mainly used in the medium-size range. Formats up to a diagonal of 1,370 mm can be easily handled and turned in the high-speed cutter. Cutting material with larger formats can only be turned on the front table. The High-Speed Cutter can be upgraded with peripheral equipment (lift, jogger, buffer, transport grippers, loading and unloading system) to a cutting system or with a turning gripper to a PACE-system.

## Customer benefits

- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- The automatic trim removal can increase your productivity up to 30%
- Shortest make ready times thanks to intuitive cutting program generation via block programming or even CompuCut
- Greatest cutting accuracy due to the POLAR-Positioning-System DPS with a mechanical positioning accuracy of 1/100 mm
- Highly reliable in daily use and long lifespan as a result of the stability of the one-piece machine frame, knife drive with worm gear drive and compact closed hydraulic system

## Technical data

Cutting width	1,370 mm   53.94 in
Feeding depth	1,450 mm   57.09 in
Loading height max.	165 mm   6.50 in
Safety clamp pressure	30 daN   66 lbs
Clamp pressure, min	150 daN   331 lbs
Clamp pressure, max	5,500 daN   12,125 lbs
Backgauge speed on return way (0 - ...)	300 mm/sec 11.81 in/sec
Knife speed	45 cycles/min
Smallest cut, automatically, without false plate	20mm   0.98 in
Smallest cut, automatically, with false plate	95 mm   3.74 in

Further technical data are available for download on our website.

Edition: 05.2019 \ Subject to technical alterations.